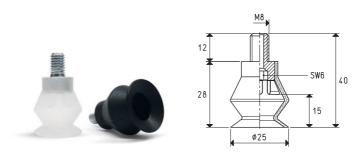


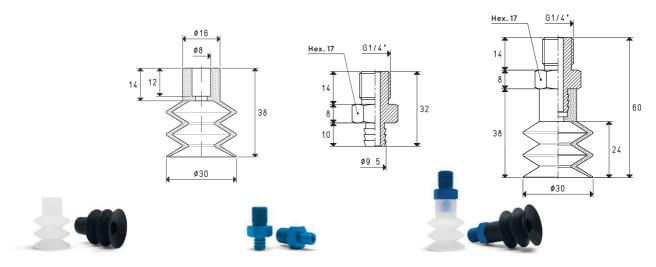
| Vacuum cup item | <b>Force</b><br>Kg | Bellows stroke<br>mm | <b>Volume</b><br>cm <sup>3</sup> | <b>Support</b><br>item | Support<br>material | <b>Weight</b><br>g | Vacuum cup with support item | <b>Weight</b><br>g |
|-----------------|--------------------|----------------------|----------------------------------|------------------------|---------------------|--------------------|------------------------------|--------------------|
| 01 25 35 *      | 1.23               | 10                   | 2.5                              | 00 08 15               | aluminium           | 12.3               | 08 25 35 *                   | 17.3               |

<sup>\*</sup> Complete the code indicating the compound: A= oil-resistant rubber; N= natural para rubber; S= silicon



| Vacuum cup with vulcanised support | <b>Force</b> | Bellows stroke | <b>Volume</b> | Support  | <b>Weight</b> |
|------------------------------------|--------------|----------------|---------------|----------|---------------|
| Item                               | Kg           | mm             | cm³           | material | g             |
| 08 25 40 *                         | 1.23         | 9              | 4.1           | steel    | 13.0          |

 $<sup>\</sup>hbox{$^*$ Complete the code indicating the compound: A= oil-resistant rubber; N= natural para rubber; S= silicon}\\$ 



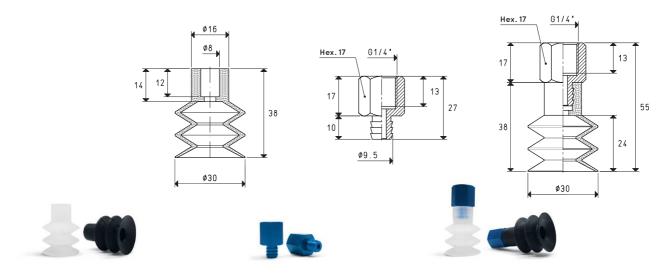
| Vacuum cup item | <b>Force</b><br>Kg | Bellows stroke<br>mm | Volume<br>cm <sup>3</sup> | <b>Support</b> item | Support<br>material | <b>Weight</b><br>g | Vacuum cup with support item | <b>Weight</b><br>g |
|-----------------|--------------------|----------------------|---------------------------|---------------------|---------------------|--------------------|------------------------------|--------------------|
| 01 30 50 *      | 1.76               | 14                   | 6.5                       | 00 08 18            | aluminium           | 10.3               | 08 30 50 *                   | 17.9               |

<sup>\*</sup> Complete the code indicating the compound: A= oil-resistant rubber; N= natural para rubber; S= silicon

Note: The force of the vacuum cups indicated in the table represents 1/3 of the value of the theoretical force calculated at a level of vacuum of -75 KPa and a factor of safety 3.

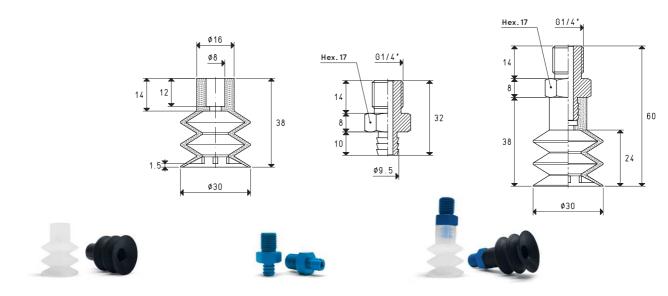
Transformation ratio: N (newton) = Kg x 9.81 (force of gravity) inch =  $\frac{mm}{25.4}$ ; pounds =  $\frac{g}{453.6}$  =  $\frac{Kg}{0.4536}$  Adapters for GAS - NPT threading available on page 1.130





| Vacuum cup item | <b>Force</b><br>Kg | Bellows stroke<br>mm | <b>Volume</b><br>cm³ | <b>Support</b> item | Support<br>material | <b>Weight</b><br>g | Vacuum cup with support item | <b>Weight</b><br>g |
|-----------------|--------------------|----------------------|----------------------|---------------------|---------------------|--------------------|------------------------------|--------------------|
| 01 30 50 *      | 1.76               | 14                   | 6.5                  | 00 08 50            | aluminium           | 8.5                | 08 30 50 F *                 | 16.1               |

<sup>\*</sup> Complete the code indicating the compound: A= oil-resistant rubber; N= natural para rubber; S= silicon



| Vacuum cup item | <b>Force</b><br>Kg | Bellows stroke<br>mm | <b>Volume</b><br>cm <sup>3</sup> | <b>Support</b> item | Support<br>material | <b>Weight</b><br>g | Vacuum cup with support item | <b>Weight</b><br>g |
|-----------------|--------------------|----------------------|----------------------------------|---------------------|---------------------|--------------------|------------------------------|--------------------|
| 01 30 99 *      | 1.76               | 14                   | 6.5                              | 00 08 18            | aluminium           | 10.3               | 08 30 99 *                   | 18.5               |

<sup>\*</sup> Complete the code indicating the compound: A= oil-resistant rubber; N= natural para rubber; S= silicon