



REINFORCED BELLOWS VACUUM CUPS WITH SUPPORTS

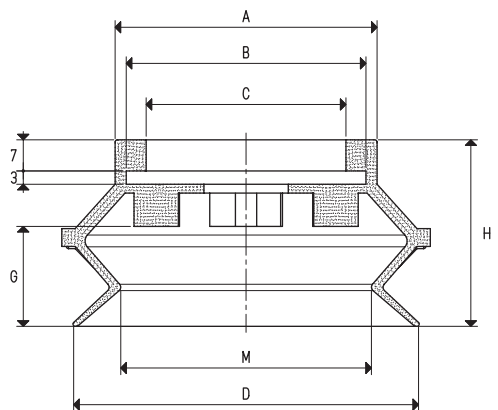
The cups described on these pages share the same features with the previously described bellows cups, only these have larger dimensions that allow them to lift much heavier loads; moreover, their anodised aluminium supports also have a central threaded hole for their fastening to the automation. The larger ones also have an additional side hole for vacuum connection. The difference is that these supports are provided with a disc instead of with a pin. These cups can be cold fitted onto their supports without any adhesives. To replace, simply request the single vacuum cup indicated in the table in the desired compound.



VACUUM CUP

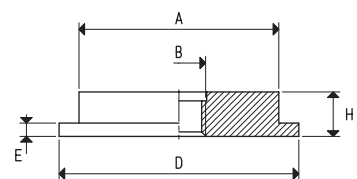
| Item | Force Kg | Volume cm ³ | A Ø | B Ø | C Ø | D Ø | G | H | M Ø | Bellows stroke mm |
|-------------------|----------|------------------------|-----|-----|-----|-----|------|----|-----|-------------------|
| 01 75 42 * | 11.93 | 89.4 | 59 | 54 | 45 | 78 | 22.5 | 42 | 56 | 22.5 |

* Complete the code indicating the compound: A= oil-resistant rubber; N= natural para rubber; S= silicon



SUPPORTS

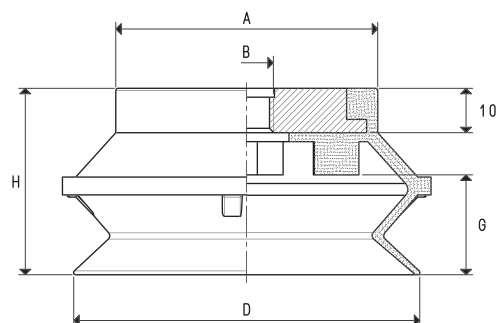
| Item | A Ø | B Ø | D Ø | E | H | Support material | For vacuum cup item | Weight g |
|------------------|-----|-------|-----|---|----|------------------|---------------------|----------|
| 00 08 126 | 45 | M12 | 54 | 3 | 10 | aluminium | 01 75 42 | 45.5 |
| 00 08 143 | 45 | G1/2" | 54 | 3 | 10 | aluminium | 01 75 42 | 41.5 |



VACUUM CUPS WITH SUPPORT

| Item | Force Kg | A Ø | B Ø | D Ø | G | H | Vacuum cup item | Support item | Weight g |
|------------------------|----------|-----|-------|-----|------|----|-----------------|--------------|----------|
| 08 75 42 * | 11.93 | 59 | M12 | 78 | 22.5 | 42 | 01 75 42 | 00 08 126 | 94.8 |
| 08 75 42 1/2" * | 11.93 | 59 | G1/2" | 78 | 22.5 | 42 | 01 75 42 | 00 08 143 | 90.8 |

* Complete the code indicating the compound: A= oil-resistant rubber; N= natural para rubber; S= silicon



Note: The force of the vacuum cups indicated in the table represents 1/3 of the value of the theoretical force calculated at a level of vacuum of -75 KPa and a factor of safety 3.

Transformation ratio: N (newton) = Kg x 9.81 (force of gravity)

inch = $\frac{\text{mm}}{25.4}$; pounds = $\frac{\text{g}}{453.6} = \frac{\text{Kg}}{0.4536}$

Adapters for GAS - NPT threading available on page 1.130