



BELLOWS CUPS WITH SUPPORTS FOR GRIPPING FLOW PACKS

Thanks to their specific conformation and flexibility, the vacuum cups illustrated and described on this page are especially suitable for installation on automatic, high production machines in the packaging sector, and for the gripping and handling of flow packs.

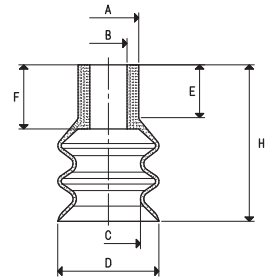
The vacuum cups are available in different compounds for food use and can be cold fitted on their special supports without the aid of adhesives. Upon request, these cups can be provided upon request in minimum quantities and in other special compounds, listed on pg. 31, to be defined in the order.



VACUUM CUPS

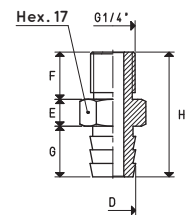
Item	Force Kg	Volume cm ³	A Ø	B Ø	C Ø	D Ø	E	F	H	Bellows stroke mm
01 20 30 S	0.78	3.0	13	8	12	20	10	11.5	30	11
01 30 45 S	1.76	11.4	18	11	19	30	16	19.0	45	20

Compound: S= silicon



SUPPORTS

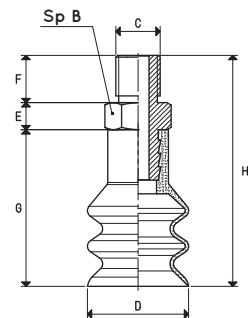
Item	D Ø	E	F	G	H	Support material	For vacuum cup item	Weight g
00 08 18	9.5	8	14	10	32	aluminium	01 20 30	10.3
00 08 127	13.5	8	14	15	37	aluminium	01 30 45	11.5



VACUUM CUPS WITH SUPPORT

Item	Force Kg	B	C Ø	D Ø	E	F	G	H	Vacuum cup item	Support item	Weight g
08 20 30 S	0.78	17	G1/4"	20	8	14	30	52	01 20 30	00 08 18	12.5
08 30 45 S	1.76	17	G1/4"	30	8	14	45	67	01 30 45	00 08 127	18.4

Compound: S= silicon



Note: The force of the vacuum cups indicated in the table represents 1/3 of the value of the theoretical force calculated at a level of vacuum of -75 KPa and a factor of safety 3.

Transformation ratio: N (newton) = Kg x 9.81 (force of gravity)

inch = $\frac{\text{mm}}{25.4}$; pounds = $\frac{\text{g}}{453.6} = \frac{\text{Kg}}{0.4536}$

Adapters for GAS - NPT threading available on page 1.130