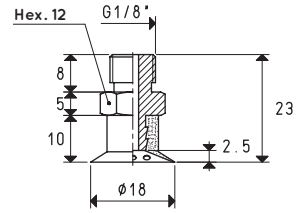
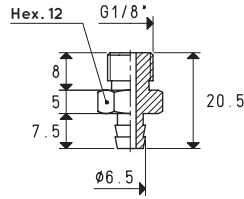
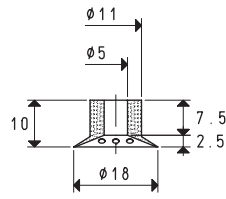




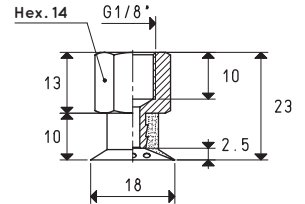
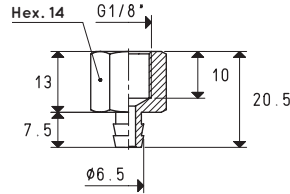
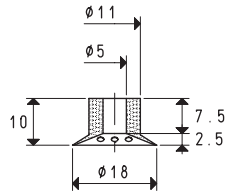
# SPECIAL VACUUM CUPS WITH SUPPORTS

3D drawings are available on vuotecnica.net



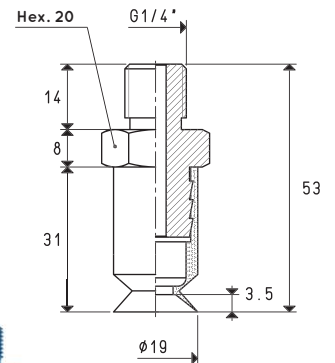
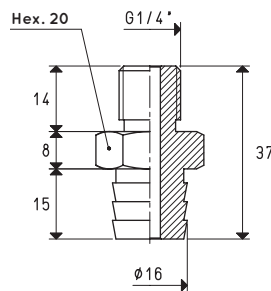
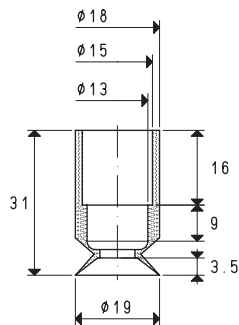
Vacuum cup item	Force Kg	Volume mm <sup>3</sup>	Support item	Support material	Weight g	Vacuum cup with support item	Weight g
01 18 12 *	0.63	459	00 08 67	brass	11.4	08 18 12 *	12.2

\* Complete the code indicating the compound: A= oil-resistant rubber; N= natural para rubber; S= silicon



Vacuum cup item	Force Kg	Volume mm <sup>3</sup>	Support item	Support material	Weight g	Vacuum cup with support item	Weight g
01 18 12 *	0.63	459	00 08 64	brass	13.9	08 18 12 F *	14.7

\* Complete the code indicating the compound: A= oil-resistant rubber; N= natural para rubber; S= silicon



Vacuum cup item	Force Kg	Bellows stroke mm	Volume mm <sup>3</sup>	Support item	Support material	Weight g	Vacuum cup with support item	Weight g
01 19 31 *	0.70	5	532	00 08 09	aluminium	18.1	08 19 31 *	20.9

\* Complete the code indicating the compound: A= oil-resistant rubber; N= natural para rubber; S= silicon

Note: The force of the vacuum cups indicated in the table represents 1/3 of the value of the theoretical force calculated at a level of vacuum of -75 KPa and a factor of safety 3.

Transformation ratio: N (newton) = Kg x 9.81 (force of gravity)

inch =  $\frac{\text{mm}}{25.4}$ ; pounds =  $\frac{\text{g}}{453.6} = \frac{\text{Kg}}{0.4536}$

Adapters for GAS - NPT threading available on page 1.130