

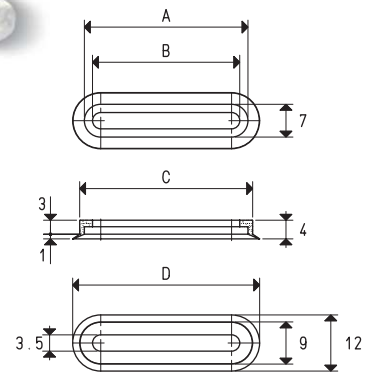
# ELLIPTICAL FLAT VACUUM CUPS WITH SUPPORTS



## VACUUM CUPS

Item	Force Kg	Volume cm <sup>3</sup>	A	B	C	D
01 12 30 *	0.82	0.5	25	21.5	27	30
01 12 40 *	1.12	0.7	35	31.5	37	40
01 12 50 *	1.57	1.0	50	46.5	52	55

\* Complete the code indicating the compound: A= oil-resistant rubber; N= natural para rubber; S= silicon



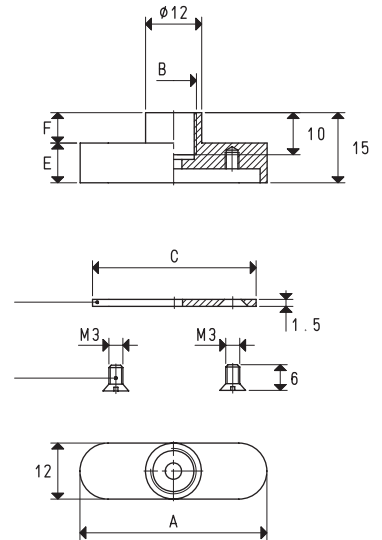
## SUPPORTS

Item	A	B Ø	C	E	F	Support material	For vacuum cup item	Weight g
00 08 71	30	G1/8"	25	8.5	6.5	aluminium	01 12 30	7.8
00 08 75	40	G1/8"	35	8.5	6.5	aluminium	01 12 40	11.4
00 08 76	55	G1/8"	50	8.5	6.5	aluminium	01 12 50	15.5

fixing plate item 00 08 98 for supp. 00 08 71  
 item 00 08 99 for supp. 00 08 75  
 item 00 08 100 for supp. 00 08 76

2 TSP screws M3x5 item 00 08 102

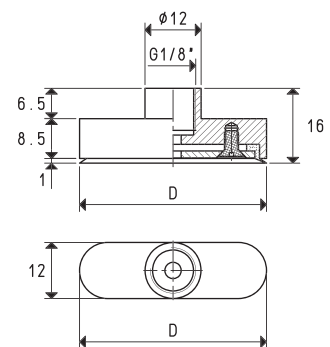
**Note:** Supplied automatically also with the fixing plate and the perforated TSP screw when ordering the item relative to the support



## VACUUM CUPS WITH SUPPORT

Item	Force Kg	D	Vacuum cup item	Support item	Weight g
08 12 30 *	0.82	30	01 12 30	00 08 71	8.3
08 12 40 *	1.12	40	01 12 40	00 08 75	12.0
08 12 50 *	1.57	55	01 12 50	00 08 76	16.2

\* Complete the code indicating the compound: A= oil-resistant rubber; N= natural para rubber; S= silicon



Note: The force of the vacuum cups indicated in the table represents 1/3 of the value of the theoretical force calculated at a level of vacuum of -75 KPa and a factor of safety 3.

Transformation ratio: N (newton) = Kg x 9.81 (force of gravity)

inch =  $\frac{\text{mm}}{25.4}$ ; pounds =  $\frac{\text{g}}{453.6} = \frac{\text{Kg}}{0.4536}$

Adapters for GAS - NPT threading available on page 1.130