



ROUND FLAT FOAM RUBBER VACUUM CUPS WITH SUPPORTS

These foam rubber cups are made with a special compound called GERANIUM, with a density that allows them to grip even uneven and very rough surfaces maintaining their elasticity also after many working cycles. They are provided with self-adhesive side for a quick fixing to their support. This series of cups has been designed for handling loads with raw or very rough surfaces (sawn, bush-hammered or flamed marble, textured, non-slip or profiled metal sheets, striped Plexiglass, raw cement manufactures, garden tiles with fret, etc.) and in all those cases in which traditional cups cannot be used.

In case of lubricated gripping surfaces, we recommend using NF neoprene foam rubber. The working temperature range is between -40°C and +80°C for OF GERANIUM foam rubber and between -20°C and +80°C for NF neoprene.

Their supports are made with anodised aluminium and are provided with a threaded hole in the centre for fastening them to the automation. The larger ones, on the other hand, have a side threaded hole for vacuum connection.

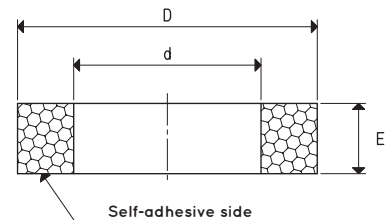
For the spare part, all you have to do is request the self-adhesive foam rubber cup indicated in the table in the required compound.



VACUUM CUPS

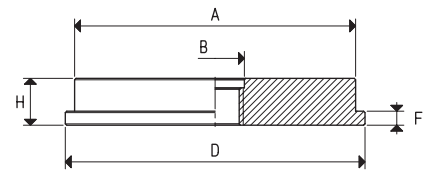
Item	Force Kg	Volume cm ³	D Ø	d Ø	E
01 42 15 *	0.78	4.7	40	20	15
01 64 15 *	3.5	18.8	64	40	15
01 92 15 *	8.5	48.2	92	64	15

* Complete the code indicating the compound: OF= geranium foam rubber; NF= neoprene foam rubber



SUPPORTS

Item	A Ø	B Ø	D Ø	F	H	Support material	For vacuum cup Weight item	g
00 08 147	40	M12	40	--	10	aluminium	01 42 15	32.8
00 08 118	40	G1/4"	40	--	10	aluminium	01 42 15	32.8
00 08 32	60	M12	64	3	10	aluminium	01 64 15	80.6
00 08 424	60	G1/4"	64	3	10	aluminium	01 64 15	80.6
00 08 33	88	M12	92	3	11	aluminium	01 92 15	188.9
00 08 123	88	G3/8"	92	3	11	aluminium	01 92 15	186.1



VACUUM CUPS WITH SUPPORT

Item	Force Kg	A Ø	B Ø	D Ø	d Ø	E	F	Vacuum cup item	Support item	Weight g
08 42 15 *	0.78	40	M12	40	20	15	10	01 42 15	00 08 147	35.6
08 42 15 1/4" *	0.78	40	G1/4"	40	20	15	10	01 42 15	00 08 118	35.6
08 64 15 *	3.5	60	M12	64	40	15	10	01 64 15	00 08 32	86.5
08 64 15 1/4" *	8.29	60	G1/4"	64	40	15	10	01 64 15	00 08 424	86.5
08 92 15 *	8.5	88	M12	92	64	15	11	01 92 15	00 08 33	199.1
08 92 15 3/8" *	8.5	88	G3/8"	92	64	15	11	01 92 15	00 08 123	196.3

* Complete the code indicating the compound: OF= geranium foam rubber; NF= neoprene foam rubber

Note: The force of the vacuum cups indicated in the table represents 1/3 of the value of the theoretical force calculated at a level of vacuum of -75 KPa and a factor of safety 3.

Transformation ratio: N (newton) = Kg x 9.81 (force of gravity)

inch = $\frac{\text{mm}}{25.4}$; pounds = $\frac{\text{g}}{453.6} = \frac{\text{Kg}}{0.4536}$

Adapters for GAS - NPT threading available on page 1.130

