

MICRO DIGITAL VACUUM SWITCHES

If accurately calibrated and compensated for temperatures, these small devices are able to give very precise digital signals to the set maximum measuring value.

The switching point, which is within the scale value, can be easily programmed by means of an adjustment screw located on the upper part of the device.

A red LED near the screw indicates the digital output signal commutation status.

The pressure differential (hysteresis) between the set maximum value and the value of reset of the rest signal is 2% of the set value and cannot be adjusted.

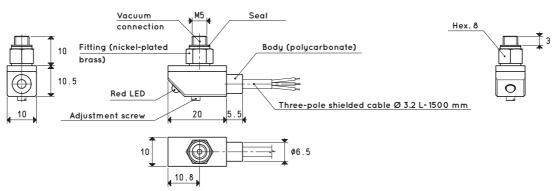
They are composed of a polycarbonate enclosure, which includes the sensor and the electric circuit, and of a coupler or a small aluminium manifold with the vacuum connections.

Item 12 05 10 can also be rotated freely to place the display in the desired position, without having to unscrew it from the vacuum connection. The vacuum connection can be carried out via male or female M5 connectors, while the electrical connection is made via a three-connector cable with which they are equipped. Mini digital vacuum switches are suited for controlling dry air and non-corrosive gasses. They are recommended in all those cases that require a signal when a certain level of vacuum is reached, for safety, for starting a cycle, for checking the cup grip, etc.

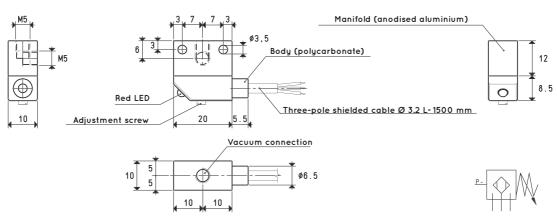




Item 12 05 10



Item 12 05 11



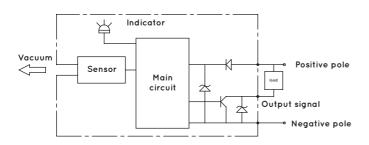
Cable colour	Delivery	
brown	positive pole ⊕	
black	output signal	
blue	negative pole ⊝	

inch =
$$\frac{mm}{25.4}$$
; pounds = $\frac{g}{453.6}$ = $\frac{Kg}{0.4536}$

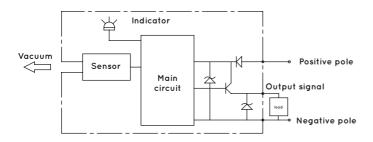


INTERNAL ELECTRICAL DIAGRAMS

NPN open contact

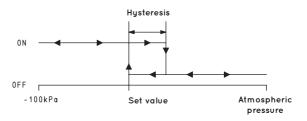


PNP open contact



OUTPUT CONTACT DIAGRAM

The LED lights up at the pre-set pressure and switches off at the pre-set pressure minus the hysteresis



Characteristics and electrical specifications	Item 12 05 10 P Item 12 05 11 P		Item 12 05 10 N Item 12 05 11 N
Adjustment range		from 0 to -1 bar	
Maximum overpressure		2 bar	
Operating voltage		10.8 - 30 VDC (Protection against polarity inversion)	
Electrical absorption		≤20 mA	
Commutation outputs	1 digital PNP, NO	Maximum commutation current 80 mA	1 digital NPN, N
Reaction time		≤1 ms	
Commutation frequency		1000Hz	
Hysteresis		Not adjustable, 2% of the maximum set value	
Repeatability		±2% of the measuring range	
Commutation indicator		Red LED	
Insulation resistance		100 ΜΩ	
Test voltage		500 VAC, 1 min	
Degree of protection		IP 40	
Environmental operating conditions			
Installation position		Any	
Controllable fluids		Dry air and non-corrosive gas	
Operating temperature		-10 - +60 °C	
Storage temperature		-20 - +70 °C	
Interference emission		In compliance with EN 55011, Group 1, Class B	
Resistance to interference		In compliance with EN 61326 - 1	
Characteristics and mechanical specification	ons		
Container material		Polycarbonate PC	
Connection material		Nickel-plated brass and aluminium	
Weight (without cable)		About 5g	
Electrical connection		Three-conductor cable, 1.5 m long	
Connection to the fluid		M5 male or female threading	